

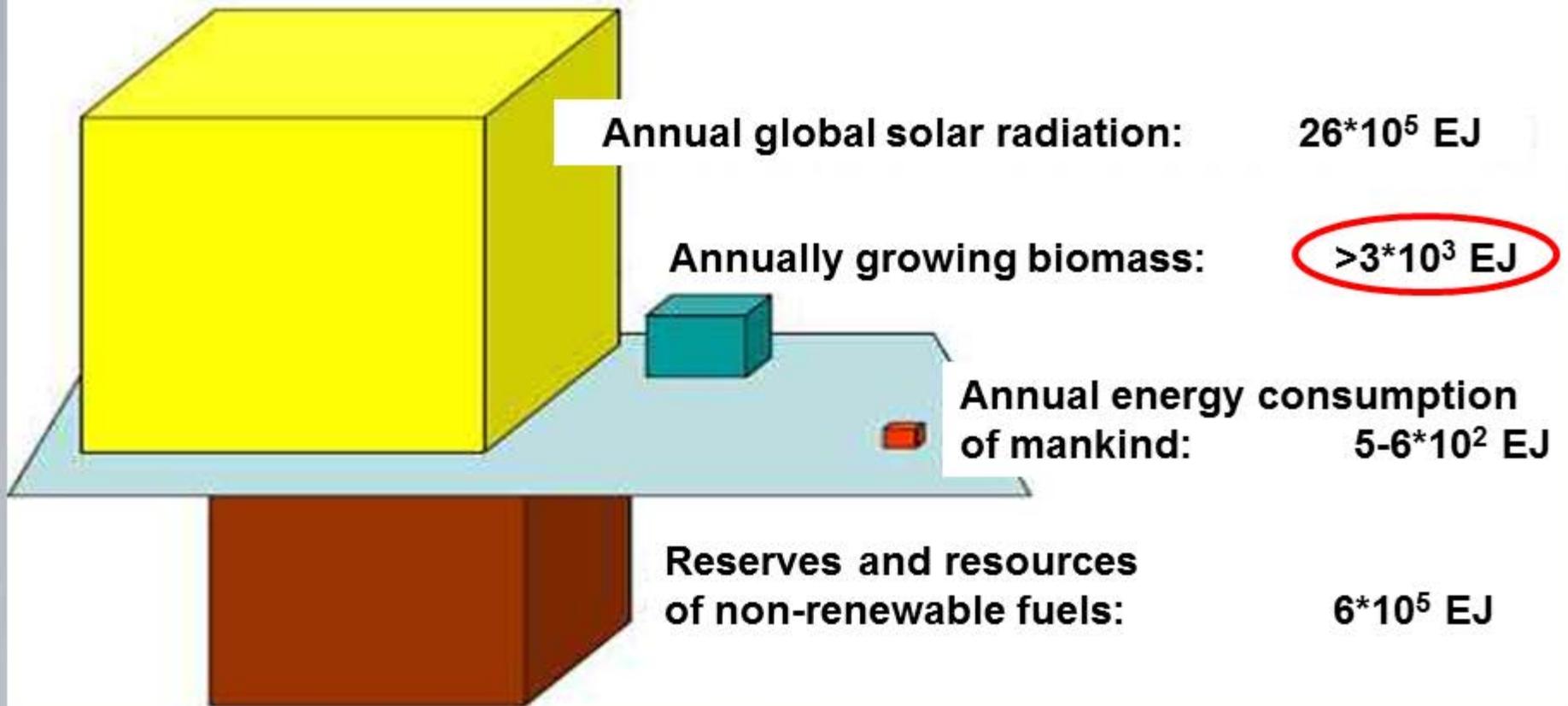
## M03. Bioenergy Feedstock – Part 1

Source: ethanolproducer.com

- Introduction
- Trees and residues
- Ligno-cellulosic crops and residues
- Oil crops and residues
- Sugar and starch crops and residues
- Environmental aspects

- Global biomass generation
- Definition and classification of biomass
- Bioenergy potentials
- Classification of energy crops

## Selected energy sources and energy consumption worldwide



# Biomass

Bioenergy Feedstock

Future source:  
**Algae!**



## Biomass

is material derived from **recently living organisms**, which includes **plants, animals** and their **byproducts**.

**Solid  
Biofuels**

**Liquid  
Biofuels**

**Gaseous  
Biofuels**

**Heat**

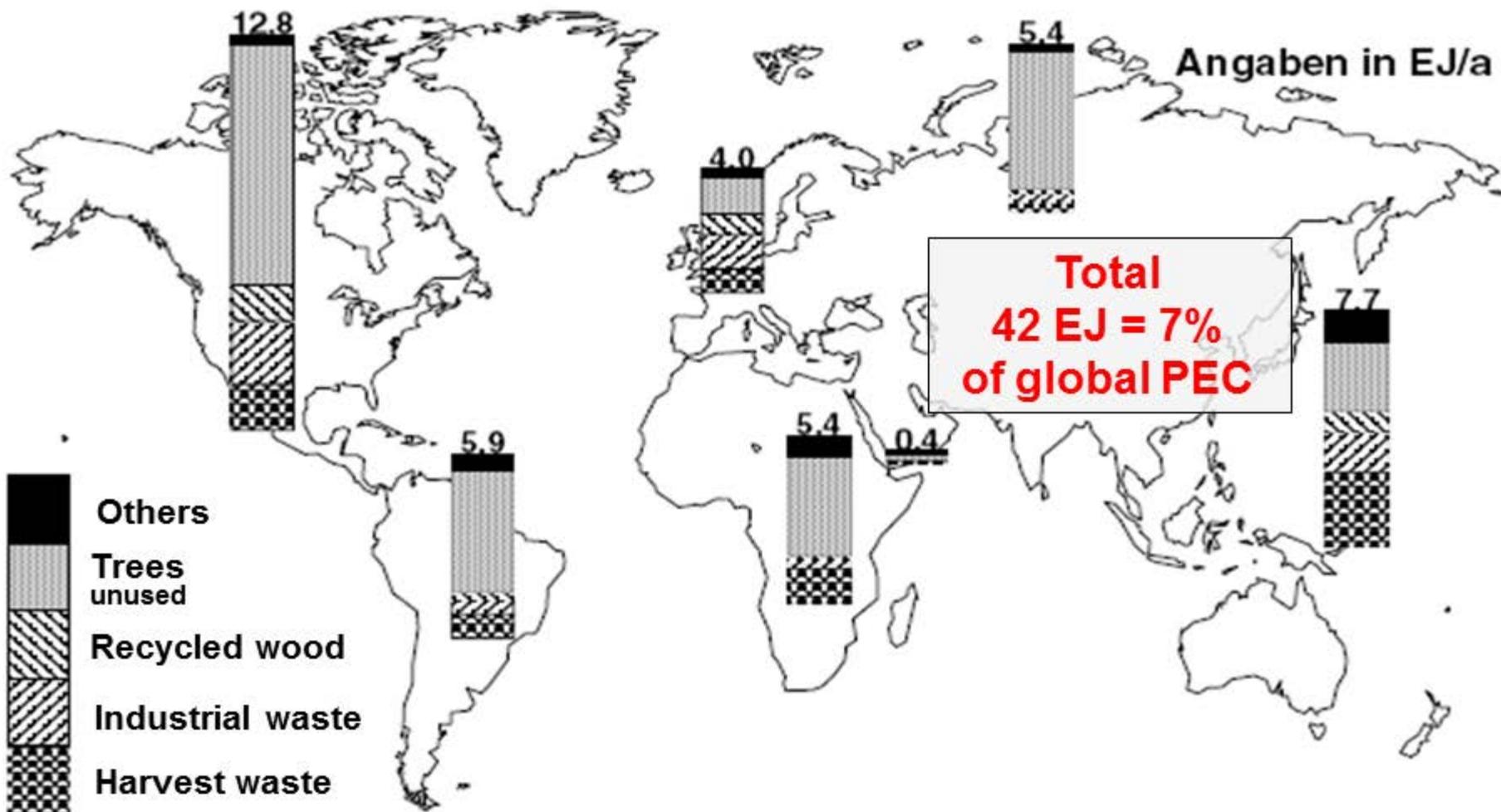
**Mech. Power**

**El. Power**

## Examples:

Whole trees, Short rotation coppice, Prunings, Bark, Sawdust, Waste wood, Grass, Sugar cane, Palm seeds, Corn, Straw, Shells, Bagasse, Garden residues, Banana peels, Food waste, Excrements, Organic industrial waste, Used organic materials etc.

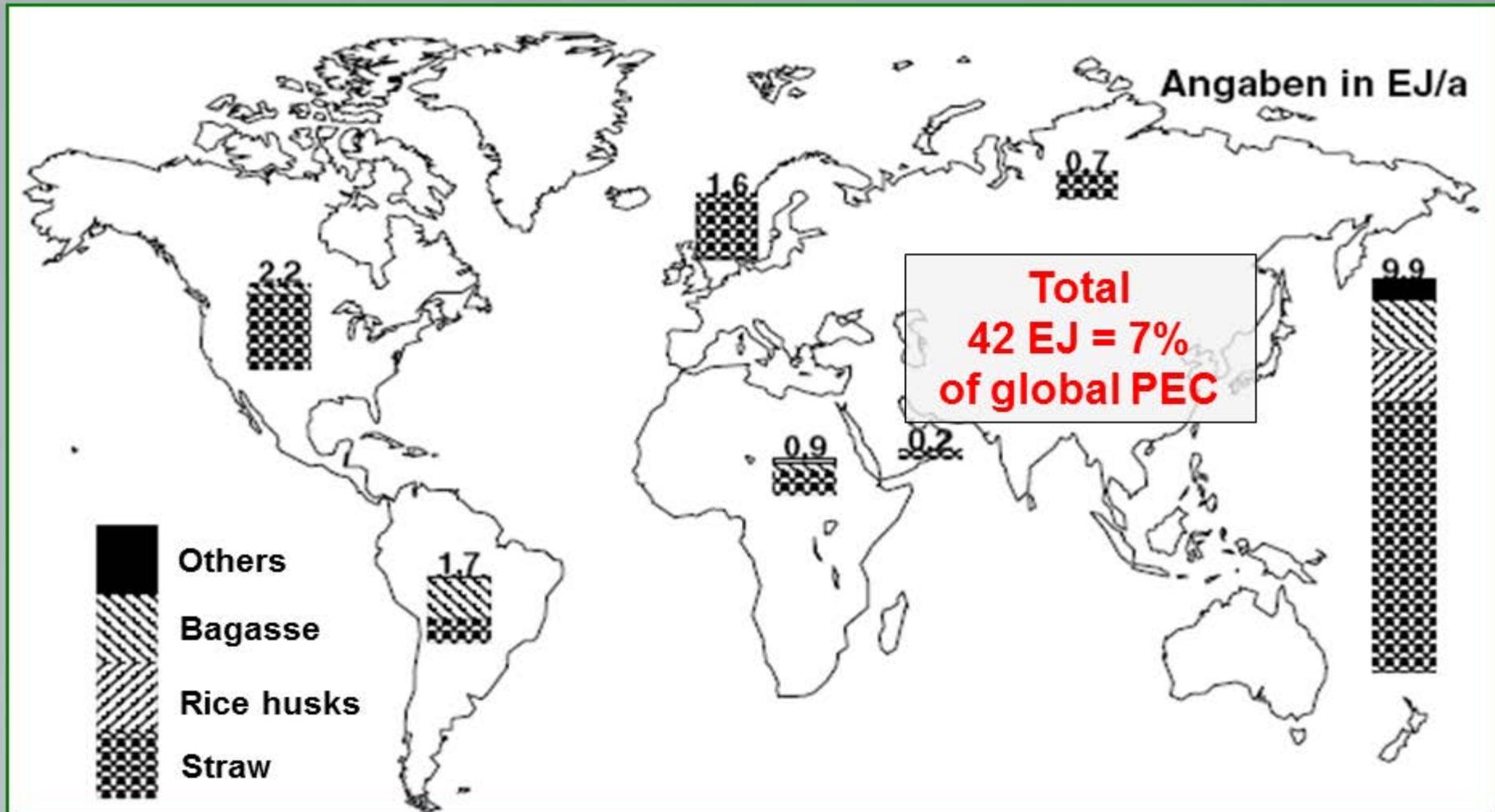
## worldwide by regions



# Energy potential of solid crop residues and by-products

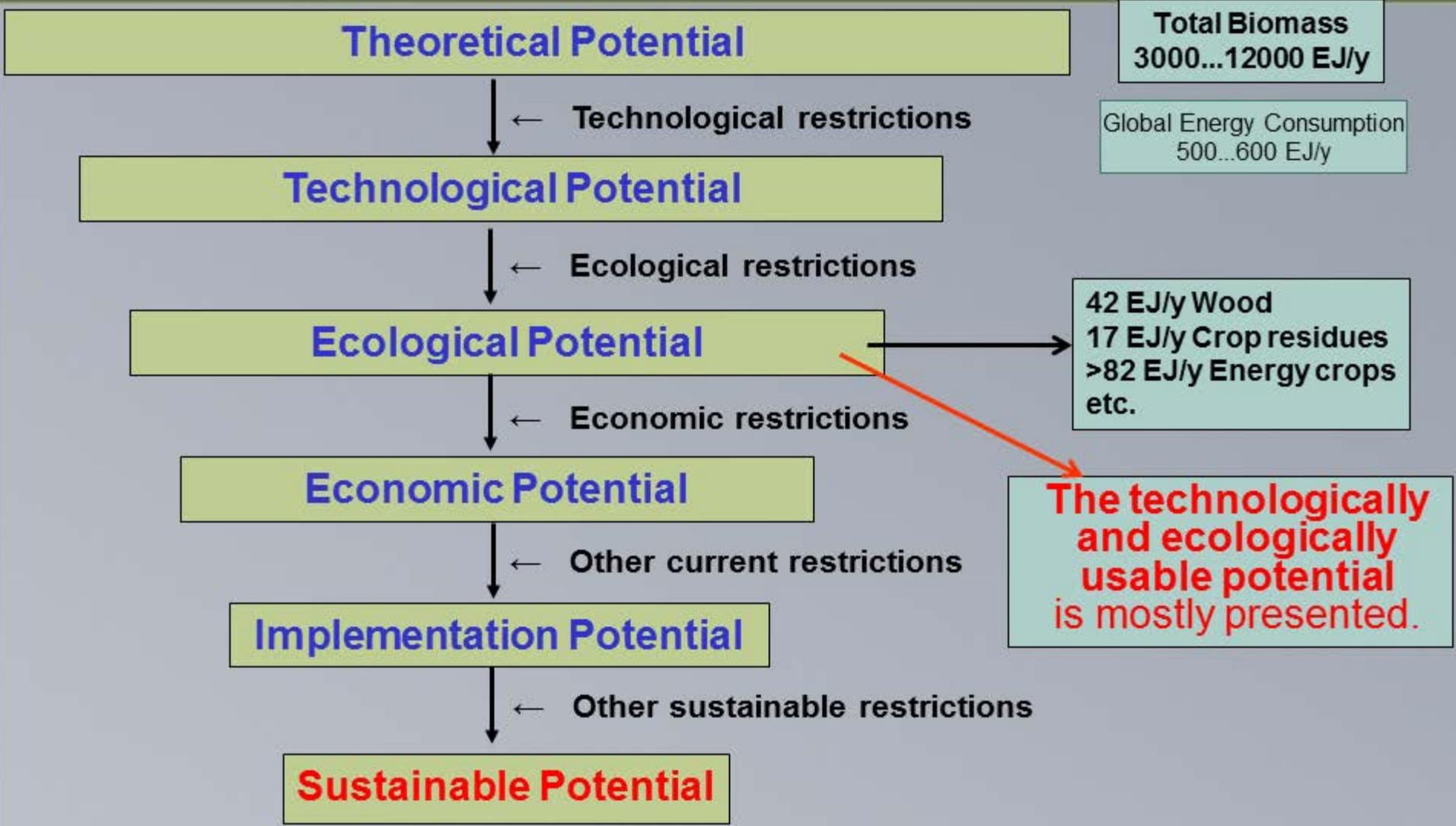


## worldwide by regions

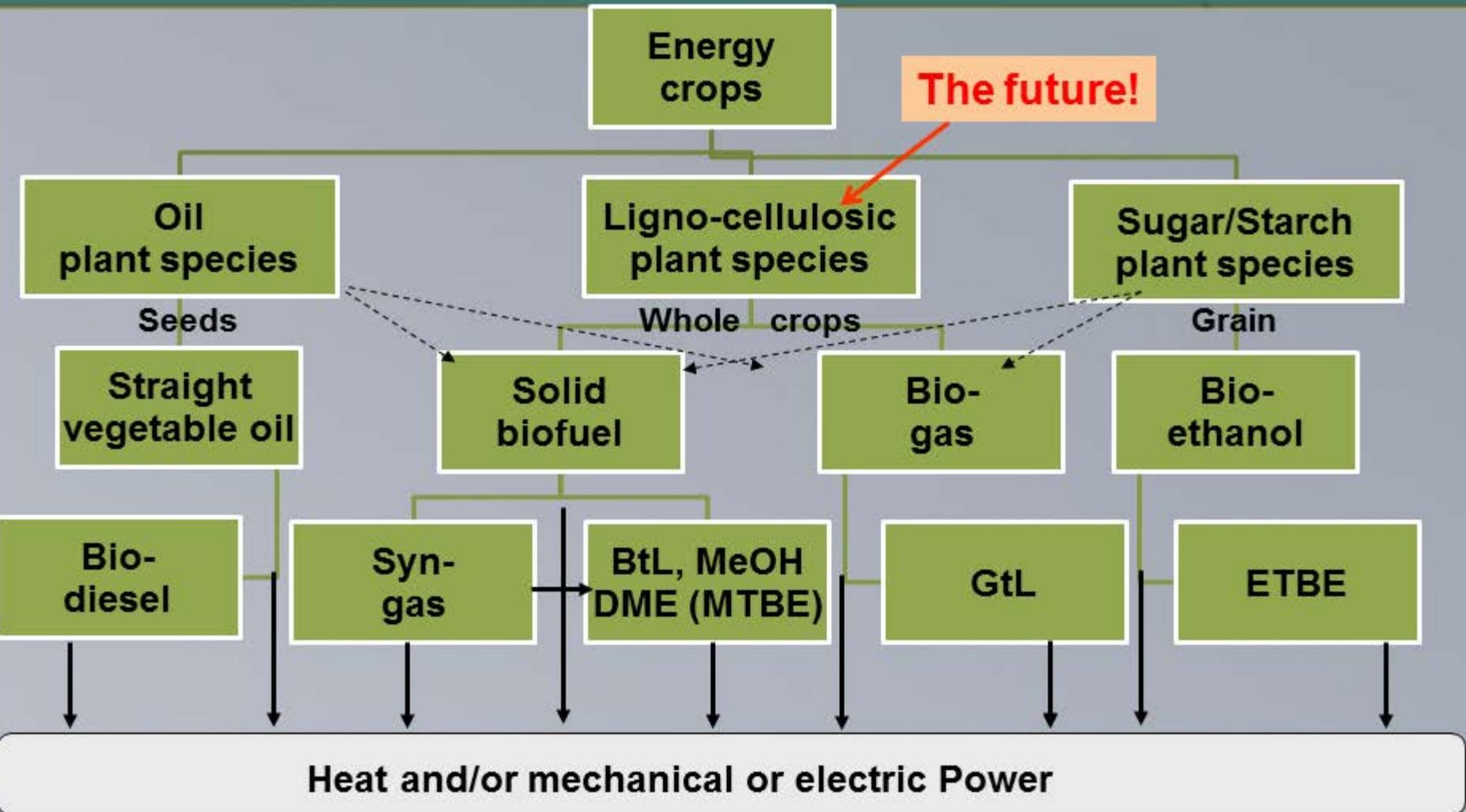


FNR, 2005 Abb. 2-5 Source: Kaltschmitt und Hartmann 2001

# Categories of potential of renewable energy sources



All potential fractions need a temporal and regional description!



**Heat and/or mechanical or electric Power**

BtL... Biomass-to-Liquid, GtL... Gas-to-Liquid, ETBE... Ethyl tert-butyl ether, MTBE... Methyl tert-butyl ether, MeOH... Methanol, DME... Dimethyl ether. Pyrolysis oil, HTU-Diesel (Hydro Thermal Upgrading), ethanol and hydrogen from ligno-cellulosic species are not considered here because of their minor practical relevance in the near future.

## Energy crops Species and cultivation conditions



Common name	Botanical name	Use	Elevation (m)		Temperature (°C)			Rainfall (mm y <sup>-1</sup> )	
			min	max	months	min	max	min	max
<b>Oilseed rape</b>	<i>Brassica napus</i>	O	0	800	04-07	6	40	400	1500
<b>Linseed</b>	<i>Linum usitatissimum</i>	O	0	900	03-09	4	32	250	1300
<b>Field mustard</b>	<i>Sinapis alba</i>	O	0	950	04-08	7	27	600	1200
<b>Hemp</b>	<i>Canabis sativa</i>	O/L	0	950	04-09	5	28	600	1500
<b>Sunflower</b>	<i>Helianthus annuus</i>	O	0	950	04-09	15	39	350	1500
<b>Safflower</b>	<i>Carthamus tinctorius</i>	O	0	900	04-09	20	45	400	1300
<b>Castor</b>	<i>Ricinus communis</i>	O	100	1800	04-08	17	38	500	2000
<b>Olive</b>	<i>Olea europaea</i>	O	0	2000	03-11	-7	42	200	1300
<b>Groundnut</b>	<i>Arachis hypogaea</i>	O	0	1500	04-08	19	45	450	2000
<b>Barley</b>	<i>Hordeum vulgare</i>	S/L	0	900	05-09	8	35	250	2000
<b>Wheat</b>	<i>Triticum aestivum</i>	S/L	0	950	05-09	11	32	400	1600
<b>Oats</b>	<i>Avena sativa</i>	S/L	0	1000	04-08	6	25	400	1200
<b>Rye</b>	<i>Secale cereale</i>	S/L	0	950	05-09	11	32	400	1600

O...Oil; S...Sugar/Starch; L...Lignocellulose

In total there are more than 60 crop  
species  
usable for energy purposes

# Energy crops

## Species and cultivation conditions



Common name	Botanical name	Use	Elevation (m)		Temperature (°C)			Rainfall (mm y <sup>-1</sup> )	
			min	max	months	min	max	min	max
Potato	<i>Solanum tuberosum</i>	S	0	1000	04-09	5	25	500	1500
Sugar beet	<i>Beta vulgaris</i>	S	0	1000	04-09	5	25	500	1500
Jerus. Artichoke	<i>Helianthus tuberosus</i>	S	100	750	05-09	8	25	500	1600
Sugarcane	<i>Saccharum officinarum</i>	S	0	1200	03-09	16	41	1000	-
Cardoon	<i>Cynara cardumulus</i>	L	0	500	11-08	-3	37	400	900
Sorghum	<i>Sorghum bicolor</i>	L/S	0	1100	04-08	16	40	300	700
Kenaf	<i>Hibiscus cannabinus</i>	L	0	600	02-11	-2	33	500	1100
Prickly pear	<i>Opuntia ficus-indica</i>	L	0	1500	12-02	6	-	350	1500
Maize (whole)	<i>Zea mays</i>	L/S	0	950	05-09	9	40	450	1500
Reed canary	<i>Phalaris arundinacea</i>	L	0	1100	04-10	1	38	600	2000
Miscanthus	<i>Miscanthus</i> spp.	L	0	950	04-09	11	40	600	1500
SRC	<i>Salix</i> spp.	L	0	1100	04-10	1	38	600	2000
	<i>Populus</i> spp.		0	1100	05-09	3	38	600	2000
Eucalyptus ssp.	<i>Eucalyptus globulus</i>	L/O	0	1500	10-03	-6	36	400	2500
	<i>E. camaldulensis</i>		0	1500	04	7	36	400	2500
	<i>E. grandis, E. terticonis</i>		0	1500	05-09	10	36	400	2500

O...Oil; S...Sugar/Starch; L...Lignocellulose

# Typical solid crop residues and by-products



Crop	Field (standing)	Field (cut)	House	Factory
<b>Subsistence/cash</b>				
<b>Cereals</b>				
Maize	Stover and leaf	Cob leaves	Cob	Parchment
Deep water paddy	Straw (nara)	Straw (kher)	Kher	Husk
Normal rice paddy	Stubble	Straw	Straw	Husk
Millet; sorghum	Straw	-	Chaff	-
Wheat, etc.	Stubble	Straw	-	-
Cassava	-	Stem	-	Waste
Pulses	Stern	-	-	-
Plantain, banana	-	Stem	Fruit stem	-
Papyrus	Stern	-	-	-
Heather, etc.	Whole plant <sup>a</sup>			
<b>Cash crops</b>				
Coffee (dry proc.)	(Woody biomass)		Cherries <sup>b</sup>	Cherry, husk
Coffee (wet proc.)	(Woody biomass)		-	Cherry, husk
Cotton	-	Roots and stems <sup>c</sup>	-	(Tow)
Coconut; palm nut	(Wood)	Fronds	Husk + Shell	Husk + Shell
Nut trees	(Woody biomass)		Shell	Shell
Groundnut	-	Stems		Shell
Sugar cane	-	-	-	Bagasse
Sisal	-	Old plants	-	Waste
Jute; kenaf; flax	-	Waste	-	Waste
Pineapple	-	Old plants	-	Waste
<b>In direct use</b>				
Grasses <sup>d</sup>	(Grass)	(Hay)		

**Which has local importance?**

# Further information on bioenergy feedstock



<http://bioenergy.ornl.gov/main.aspx>

**in English:  
(BFIN) Bioenergy Feedstock  
Information Network**

<http://www.nachwachsenderohstoffe.de>

**in German and English:  
(FNR) Fachagentur  
Nachwachsende Rohstoffe  
Agency for Renewable Resources**

- Energy wood from forest
- Energy wood form farmland
- Wood residues and waste

## Conventional forest technologies and (increasingly) chip lines



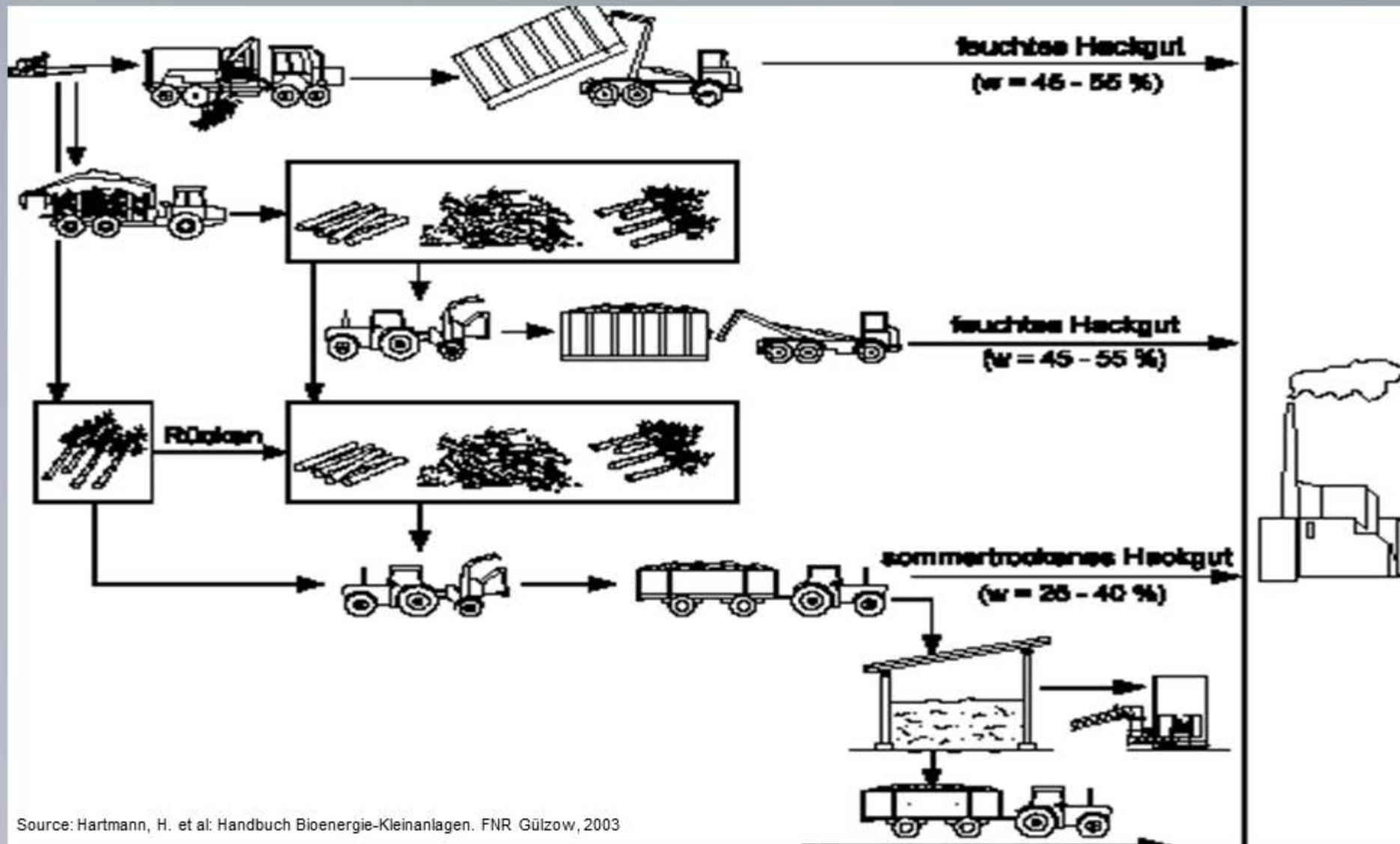
Source: renac



Source: renac

# Production lines of wood chips

## Logistics of forestal wood



Source: Hartmann, H. et al: Handbuch Bioenergie-Kleinanlagen. FNR Gülzow, 2003

## SRW = SRC = Short Rotation Coppice = Fast growing trees

High stable yields  
in spite of low expenses  
(1 x plant, >20 y utilize)

No or small application of  
nitrogen and pesticides. Few  
contents of pollutants  
such as N, S, Cl, K etc.

Favourable harvest time  
(Dec...Feb.)  
Eligible harvest interval  
dep. on market (1...20 y)

Environmentally friendly  
production ( $N_2O$ -emissions).  
Decontamination of soil from  
heavy metals (Cd, Zn)

**Poplar  
Willow**



**SRC wood is a „new“ and  
a promising biofuel!**

Dry matter yields  
Poplar: 4 ... 20  $t_{DM}/(ha*y)$   
Willow: 3 ... 15  $t_{DM}/(ha*y)$

# Production lines of short rotation coppice



## Willow Planter

Photo: ATB



## Felling Bundler

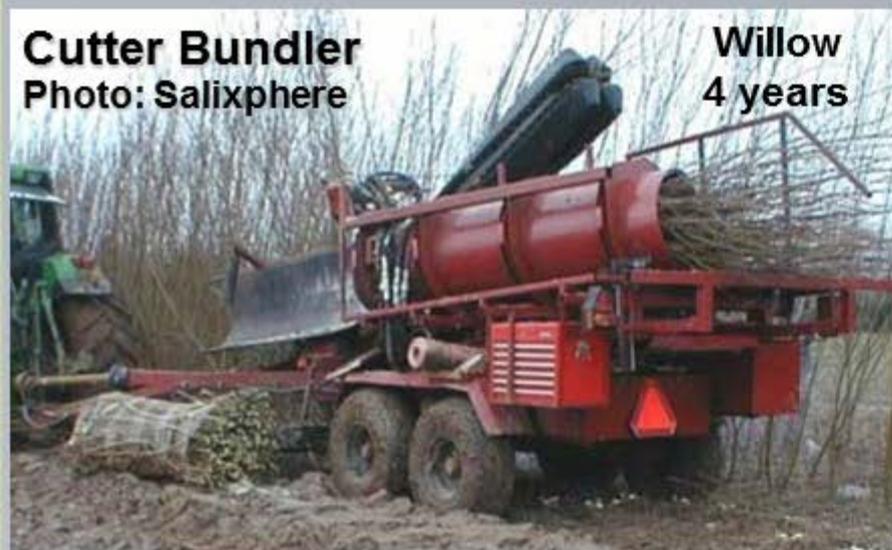
Photo: LWF



## Cutter Bundler

Photo: Salixphere

Willow  
4 years



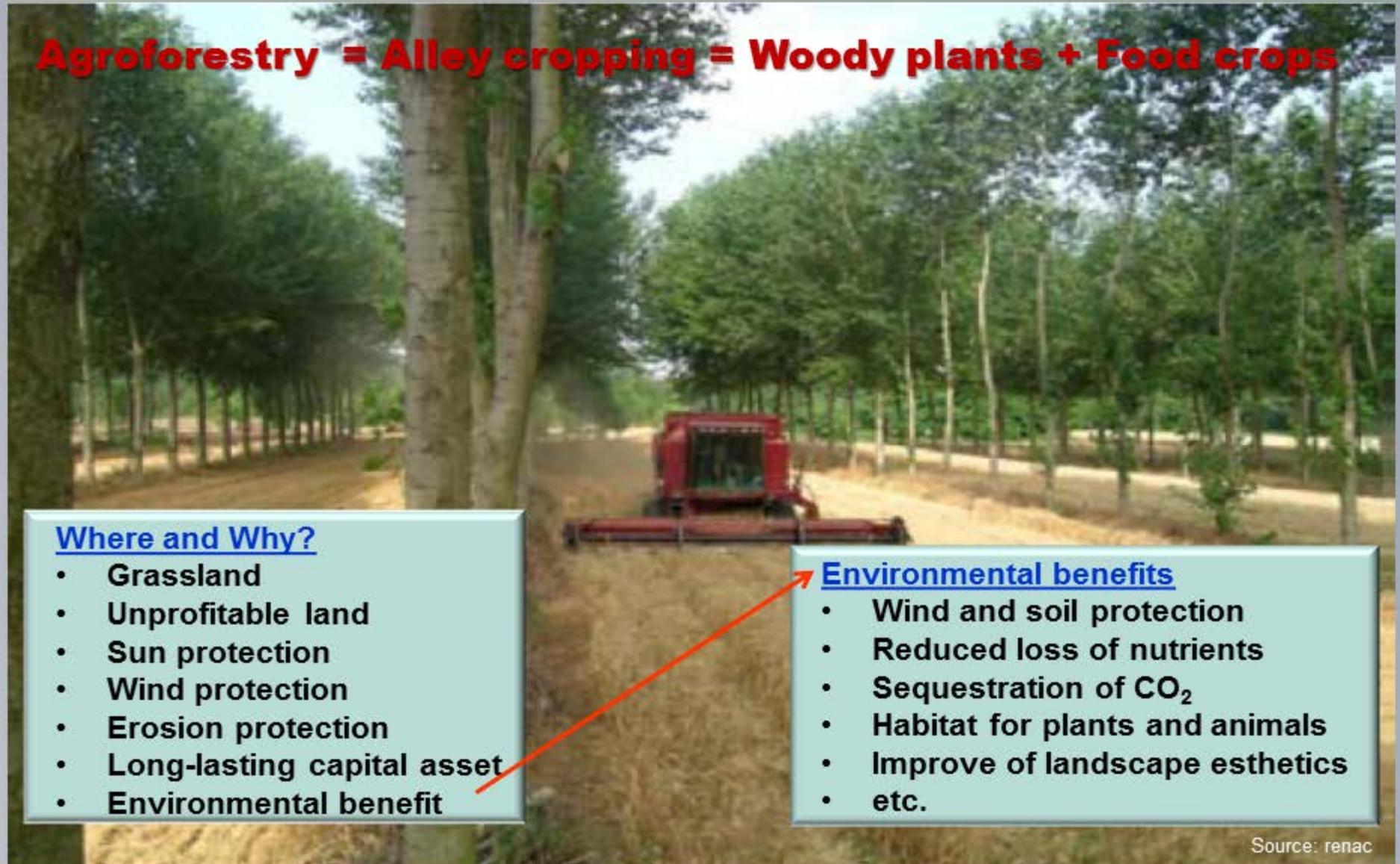
Poplar  
4 years

Tractor-Mounted  
Cutter Chipper

Photo: ATB



**Agroforestry = Alley cropping = Woody plants + Food crops**



Where and Why?

- Grassland
- Unprofitable land
- Sun protection
- Wind protection
- Erosion protection
- Long-lasting capital asset
- Environmental benefit

Environmental benefits

- Wind and soil protection
- Reduced loss of nutrients
- Sequestration of CO<sub>2</sub>
- Habitat for plants and animals
- Improve of landscape esthetics
- etc.

Source: renac

# Energy wood from forest or farmland in the tropics



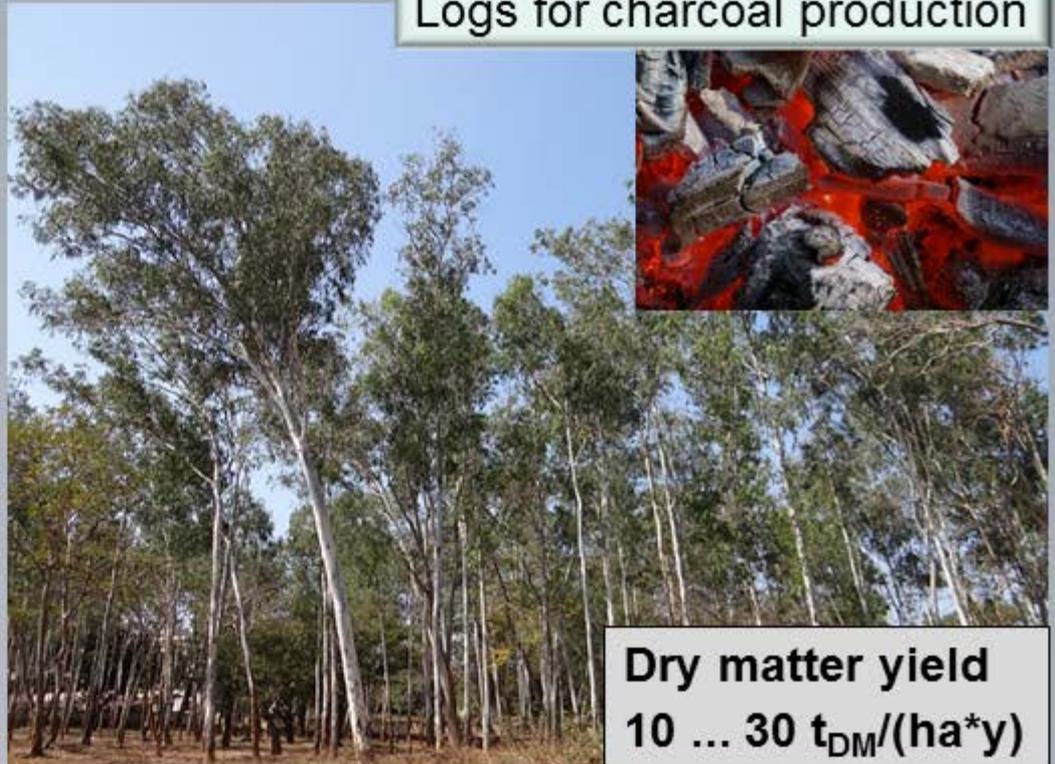
**Example: Eucalyptus**

**Logs and chips**

**Rotation intervall: 6 - 7 years**

**Wood density: 200-1000 kg<sub>FM</sub>/m<sup>3</sup>**

Logs for charcoal production



**Dry matter yield  
10 ... 30 t<sub>DM</sub>/(ha\*y)**

# Yields of selected tree species in temperate climate and tropical zones



## In Central Europe

### Average

### Range

#### Deciduous trees from forest

	without bark and small branches	
Oak	3,7	3,5 - 5,2 m <sup>3</sup> /(ha*y)
Beech	5,4	4,4 - 6,6
Others	3,7	3,2 - 5,2

$$m = \rho V$$

#### Conifers trees from forest

Pine	8,2	6,9 - 9,4 m <sup>3</sup> /(ha*y)
Spruce	7,9	6,2 - 14,1
Pine, wild	4,7	4,0 - 6,4
Others	5,7	4,3 - 8,1

#### Short rotation coppice (SRC) from farmland

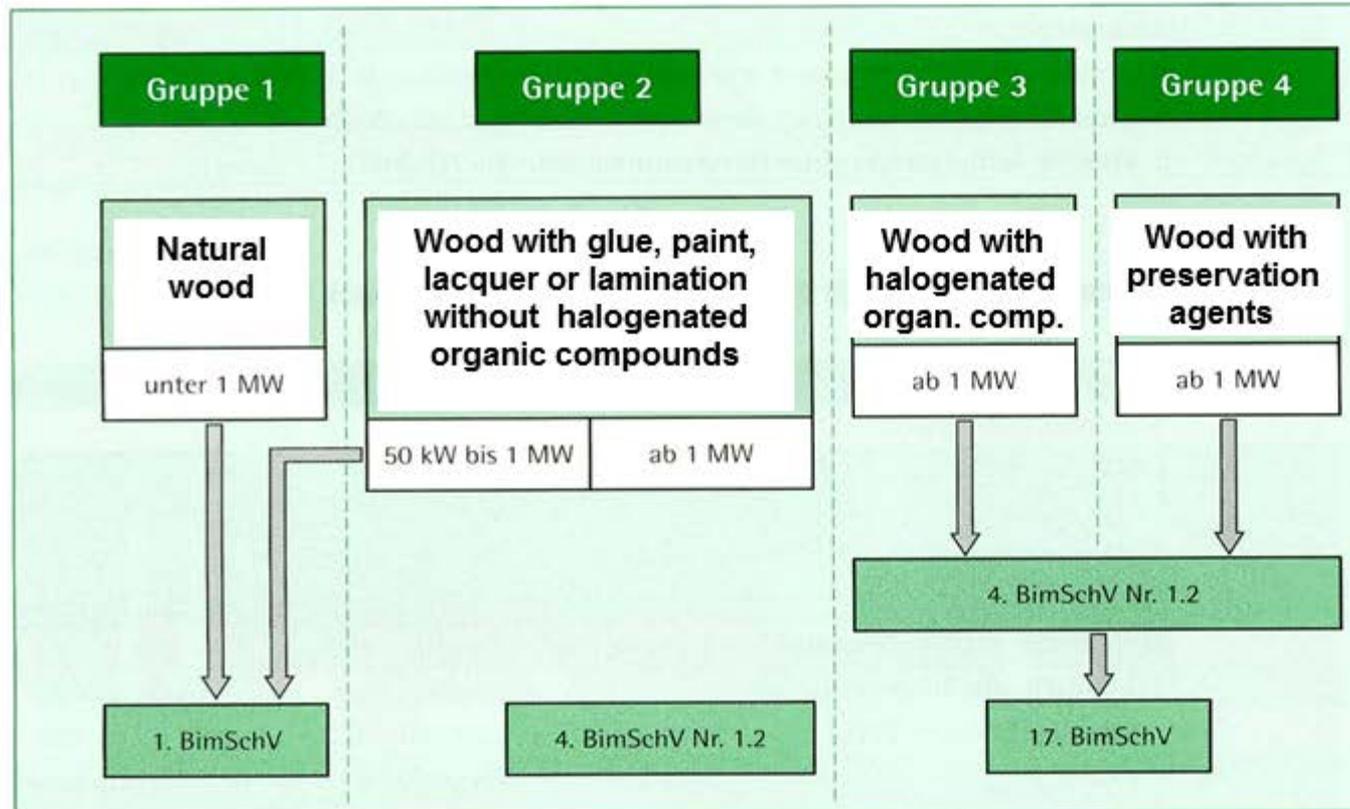
	with bark and branches	
Poplar	10 t <sub>DM</sub> /(ha*y)	4 - 20 t <sub>DM</sub> /(ha*y)
Willow	8 t <sub>DM</sub> /(ha*y)	3 - 15 t <sub>DM</sub> /(ha*y)

## In the Tropics

Eucalyptus on plantation	20 t <sub>DM</sub> /(ha*y)	10 - 30 t <sub>DM</sub> /(ha*y)
Madero negro on plantation	15 t <sub>DM</sub> /(ha*y)	5 - 20 t <sub>DM</sub> /(ha*y)

Sources: Kaltschmitt & Wiese (1993); KTBL (2010); Scholz (2014)

## Classification of wood waste (treated wood, used furniture, demolition wood, chipboard residues, railway sleepers etc.) and legal regulations for combustion in Germany



**Natural untreated wood residues** from agriculture and forest (thinnings, branches, prunings etc.) or from industries (bark, sawdust, palettes etc.) can energetically be used **without any legal restrictions.**



BImSchV... Federal Immission Control Act

Source: Energie aus Biomasse. Ein Lehrmaterial

- Cereals
- Grass and cane
- Crop and energy yield

# Ligno-cellulosic crops and residues

A wide spectrum of bioenergy feedstock



**Wheat/Corn/Jowar  
Bajara Husk**



**Napier Grass**



**Wood Waste**



**Corn Cob**



**Ground Nut  
Sheels**



**Sunflower/  
Soybean Husk**



**Bagasse Waste**



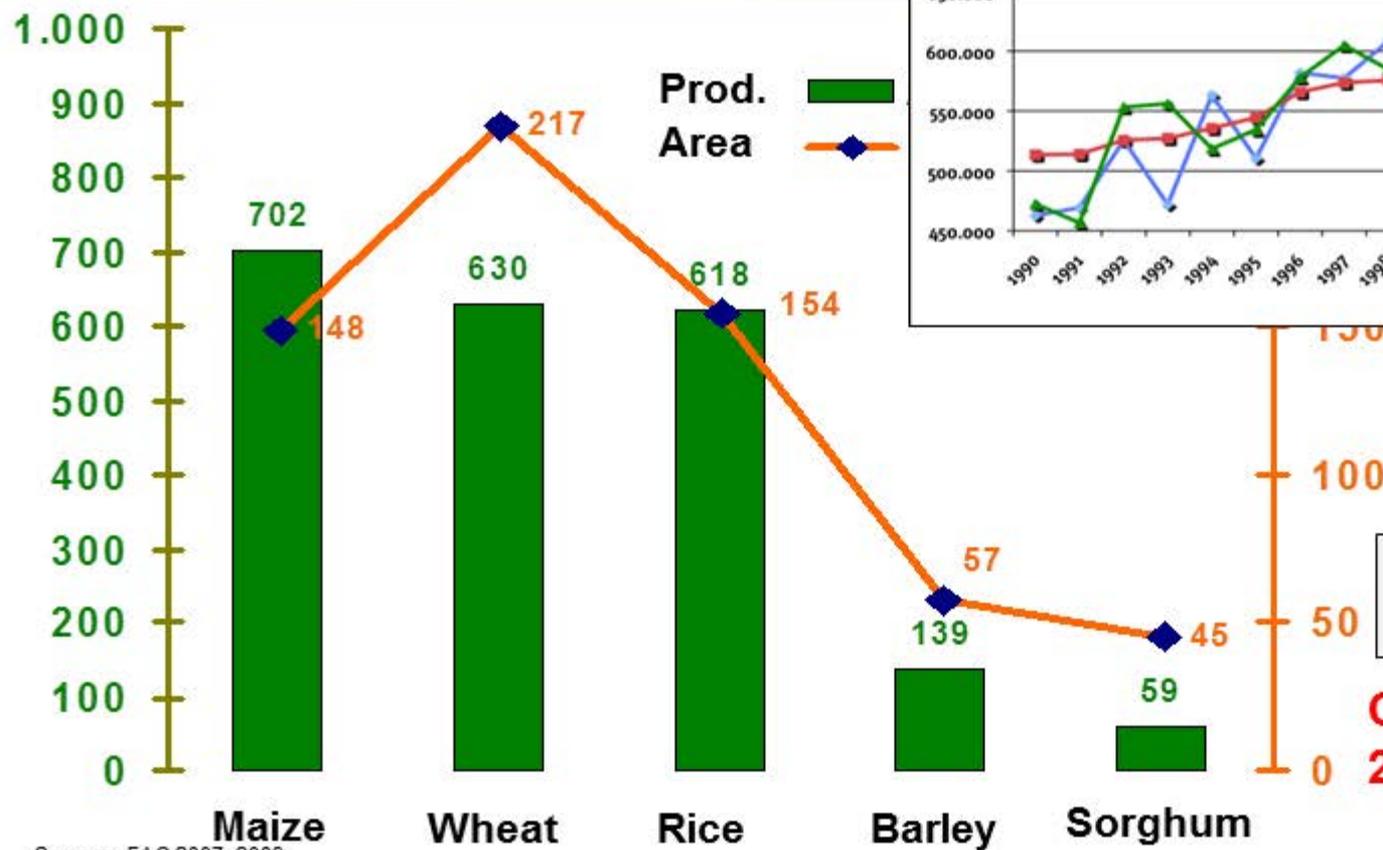
**Cotton Stalk**



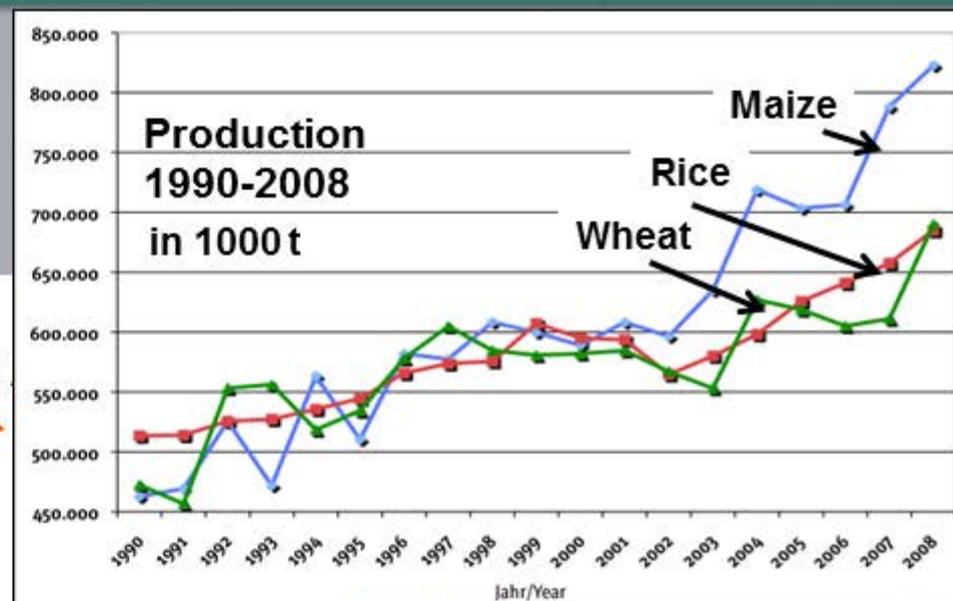
# Cereal production worldwide according to FAO



## Production 2005 (Mt)



Sources: FAO 2007, 2009



**In total:  
2148 Mt on 621 Mha**

**Cultivation  
2005 (Mha)**

# Sorghum

A potential energy crop species



Native to Africa  
but also cultivated  
in Central Europe

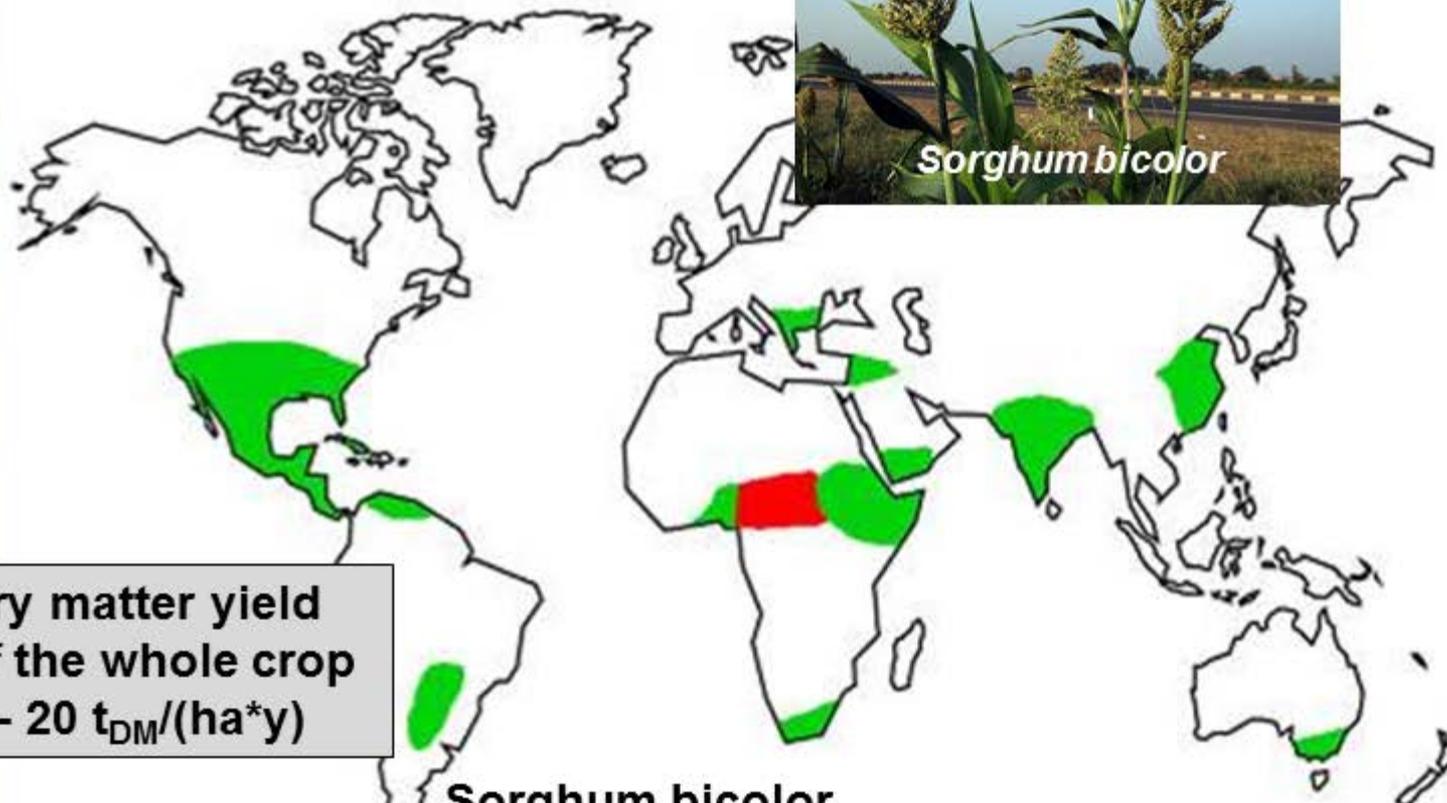


## Geographical distribution:

Africa  
Araby  
Burma  
India  
East Asia  
Australia  
America  
South Europe  
Central Europe

## First domestication:

Sudan  
Chad



Dry matter yield  
of the whole crop  
 $2 - 20 \text{ t}_{\text{DM}}/(\text{ha} \cdot \text{y})$

**Sorghum bicolor**  
**Sorghum sudanense**  
**Sorghum bicolor x Sorghum sudanense**

## Energy grass or cane Potential energy crop species

### Chips for fresh or wilted ensilage



### Bales and chips for dry storage



#### Dry matter yields of perennial grasses

In temperate  
climates:

**10 ... 25 t<sub>DM</sub>/(ha y)**

In the tropics:

**15 ... 50 t<sub>DM</sub>/(ha y)**

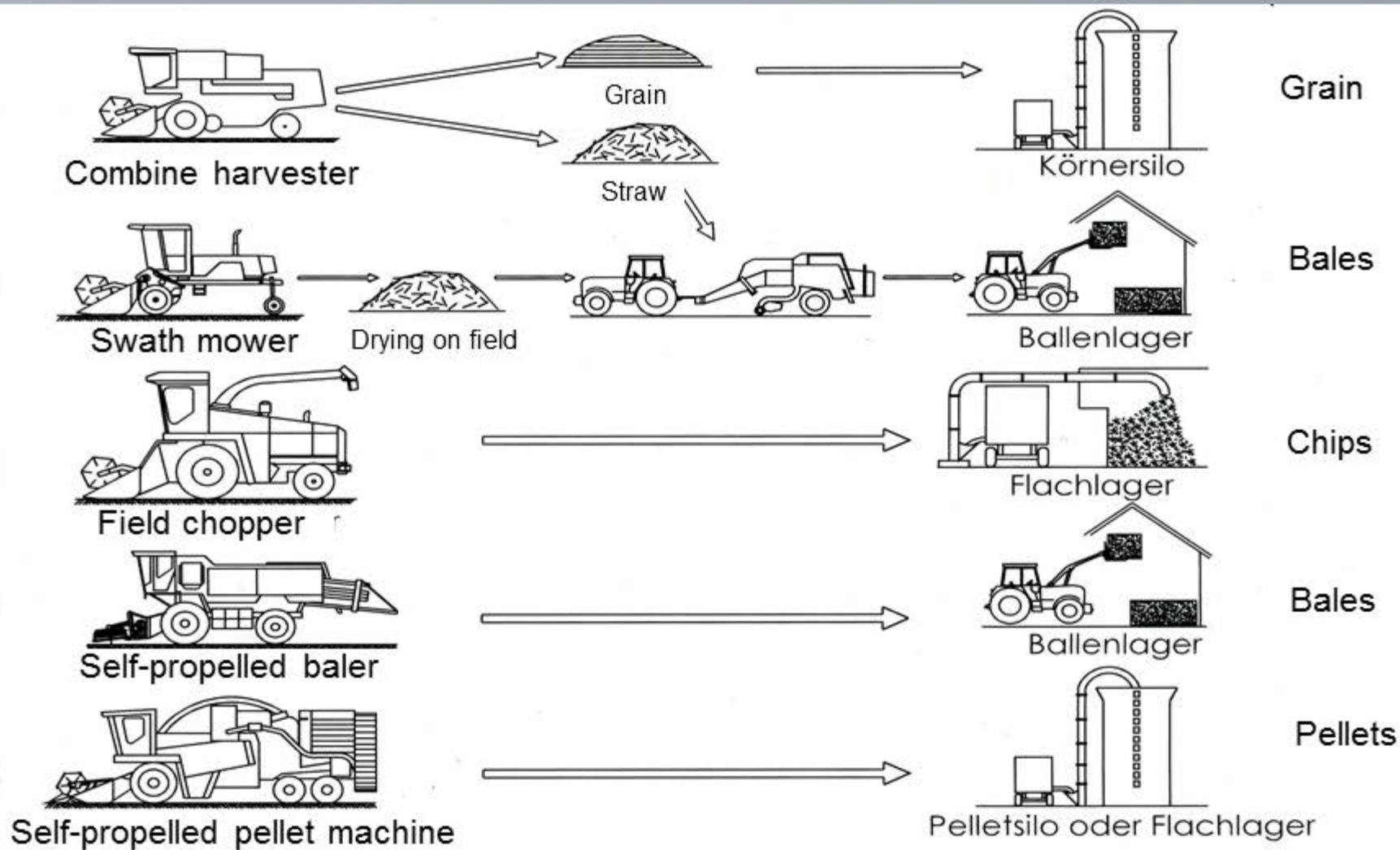
#### Various species:

- Chinese silver grass (*Miscanthus sinensis*)
- Giant miscanthus (*Miscanthus × giganteus*)
- Giant cane (*Arundo donax*)
- Elephant grass (*Pennisetum purpureum*)
- Ravenna grass/Erianthus (*Saccharum ravennae*)
- Sugarcane (*Saccharum spp*)
- Sugarcane (*Saccharum X officinarum*) etc.



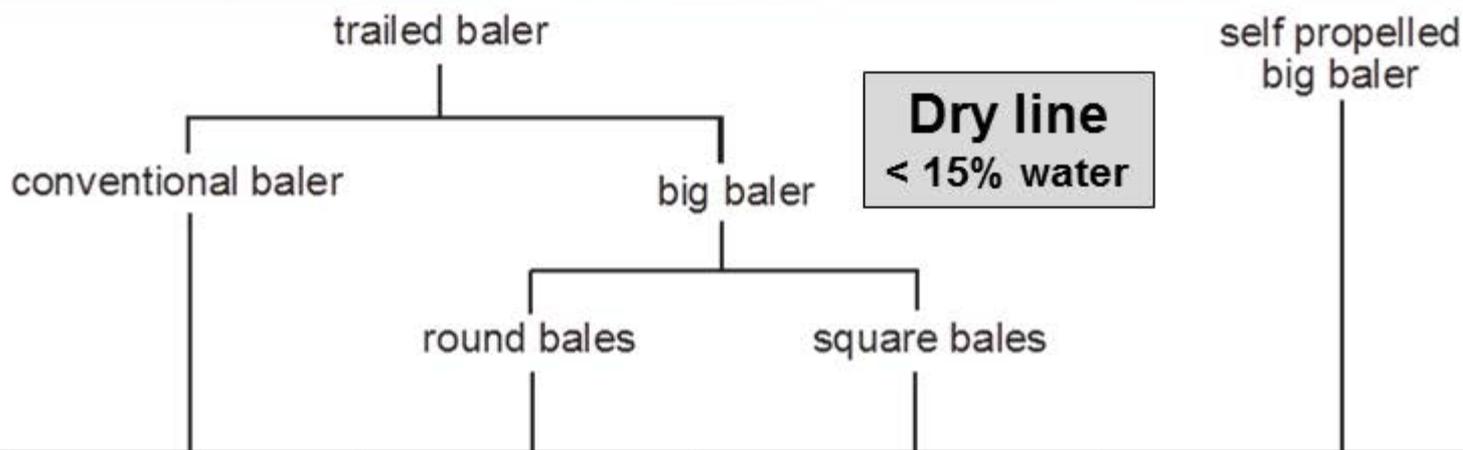
Further Information in: P. MISLEVY, F. G. MARTIN, M. B. ADJEI and J. D. MILLER, ENERGYCANE FOR BIOMASS. Biomass and Energy Vol. 9, No. 6, pp. 449-451, 1995

# Processes and machines for harvesting of cereal, straw and grass



Source: FNR Gülzow

# Baler types for cereal, straw and grass



Typ of baler				
Bale fom (dimensions in cm)				
Density-straw, kg/m <sup>3</sup>	< 130	< 120	< 160	< 160

Source: FNR Gülzow, 2000

# Yields of ligno-cellulosic crops and their residues



Crop Species	Reference region	Grain yield $t_{FM}/(ha\ y)$	Residue type	Grain-to-residue ratio
<b>Wheat</b>	Germany	4 - 11	Straw	0.7 - 1.0
<b>Rye</b>	Germany	3 - 9	Straw	0.7 - 1.6
<b>Barley</b>	Germany	4 - 10	Straw	0.9 - 1.1
<b>Corn</b>	Global	4 - 10	Straw(90%)+ Cobs (10%)	0.5 - 1.3
<b>Rice</b>	Global	3 - 9	Straw(80%)+ Husks(20%)	0.5 - 2.0
<b>Sorghum</b>	Global	1 - 10	Straw	0.6 - 1.0
<b>Cotton</b>	Egypt	2.0 (fibres) 1.0 (seeds)	Stalks	0.5 0.25
<b>Grass</b>	Germany	50 - 125	-----	-----
<b>Cane</b>	Tropics	50 - 200	-----	-----
<b>Sugar cane</b>	Tropics	50-100 <sub>(cane)</sub>	Bagasse	3 - 5

From various sources. Further Information in: Jekayinfa & Scholz: Potential Availability of Energetically Usable Crop Residues in Nigeria. Energy Sources, 31:687–697 (2009)

# Characteristics of wood and crops

## Basic data for calculation the energy yield



	Water content [%]	Higher heating value HHV <sub>DM</sub> [kWh/kg <sub>DM</sub> ]	Lower heating value LHV <sub>FM</sub> [kWh/kg <sub>FM</sub> ]	Bulk density [kg <sub>FM</sub> /m <sup>3</sup> ]	Energy density [kWh/m <sup>3</sup> <sub>FM</sub> ]
Wood pellets	10,00	5,50	4,60	600	2.756
Wood chips – hardwood – pre-dried	30,00	5,50	3,40	320	1.094
Wood chips – hardwood	50,00	5,50	2,20	450	1.009
Wood chips – softwood – pre-dried	30,00	5,50	3,40	250	855
Wood chips – softwood	50,00	5,50	2,20	350	785
Grass – high-pressure bales	18,00	5,10	3,80	200	750
Bark	50,00	5,60	2,30	320	727
Triticale (cereals) – high-pressure bales	15,00	5,20	4,00	175	703
Sawdust	50,00	5,50	2,20	240	538
Straw (winter wheat) – high-pressure bales	15,00	5,20	4,00	120	482

$$\text{Energy } E = m_{FM} \times LHV_{FM}$$

DM...Dry Matter  
FM...Fresh Matter

# Oil crops and residues

## Selected tropical species



- Soybean
- Sunflower
- Castor
- Jatropha
- Oil palm

# Tropical oil plant species

- ✓ Soybean\*;
- ✓ Sunflower\*;
- ✓ Castor bean(\*);
- ✓ Oil palm;
- ✓ Rapeseed\*;
- ✓ Palm cabbage;
- ✓ Babassu;
- ✓ Peanut;
- ✓ Tucumã;
- ✓ Cotton seed;
- ✓ Pequi;
- ✓ Sesame;
- ✓ **Jatropha**;
- ✓ Buriti;
- ✓ Nabo forrageiro;
- ✓ Jotobá;
- ✓ Flaxseed\*;



Source: umweltdialog.de



Source: bosquesenergeticos.com

Source: José Geraldo Eugênio de França, João Pessoa, 2006

\* Also in temperate climates

# Seed yield and oil content of selected oil crops (1)



Common Name	Scientific Name	Indicative Yield t/ha	Oil Content %
Almond	<i>Prunus dulcis</i>	3.0	25-50
Bean, African locust	<i>Parkia filicoidea</i>	5.0	16-18
Bean, broad	<i>Vicia faba</i>	6.6	1-2
Bean, lablab	<i>Dolichos lablab</i>	1.4	
Bigseed falseflax	<i>Camelina sativa</i>	1.0	40
Canicha	<i>Sesbania bispinosa</i>	1.0	
Cashew	<i>Anacardium occidentale</i>	1.0	38-46
Castor bean	<i>Ricinus communis</i>	5.0	35-55
Chickpea	<i>Cicer arietinum</i>	2.0	5-6
Cocoa	<i>Theobroma cacao</i>	3.3	50
Coconut	<i>Cocos nucifera</i>	6000 <sup>a</sup>	0.63 <sup>b</sup>
Coloynth	<i>Citrullus colocynthis</i>	6.7	19-20
Cotton	<i>Gossypium spp.</i>	1.5	20
Crambe	<i>Crambe abyssinica</i>	5.0	36
Croton, purging	<i>Croton tiglium</i>	0.9	50-60
Crownvetch	<i>Coronilla varia</i>	0.5	
Fenugreek	<i>Trigonella foenum-graecum</i>	3.0	6-7
Flax	<i>Linum usitatissimum</i>	1.3	38
Gourd, buffalo	<i>Cucurbita foetidissima</i>	3.0	24-30
Groundnut, Bambarra	<i>Voandzeia subterranea</i>	4.2	
Guar	<i>Cyamopsis tetragonoloba</i>	2.0	
Jatropha	<i>Jatropha curcas</i>	8.0	50
Jojoba	<i>Simmondsia chinensis</i>	2.2	48-52
Lablab	<i>Dolichos lablab</i>	1.4	

See also lesson "Liquid Biofuels".

Source: CIGR Handbook of Agricultural Engineering, Vol. 5, 1999

# Seed yield and oil content of selected oil crops (2)



Common Name	Scientific Name	Indicative Yield t/ha	Oil Content %
Lesquerella	<i>Lesquerella spp.</i>	1.3	30
Lupine, European blue	<i>Lupinus angustifolius</i>	1.0	5-6
Lupine, European yellow	<i>Lupinus luteus</i>	1.0	5-6
Lupine, white	<i>Lupinus albus</i>	1.0	6-9
Marijuana	<i>Cannabis sativa</i>	1.5	30-35, 23-26 <sup>c</sup>
Meadowfoam, Baker's	<i>Limnanthes bakeri</i>	0.4	24-30
Meadowfoam, Douglas's	<i>Limnanthes douglasii</i>	1.9	24-30
Mu-oil tree	<i>Aleurites montana</i>	5.5	7-8
Mustard, black	<i>Brassica nigra</i>	1.1	27-35
Mustard, white	<i>Sinapis alba</i>	8.0	30-35
Niger seed	<i>Guizotia abyssinica</i>	0.6	31-41, 30-35 <sup>c</sup>
Nut, macadamia	<i>Macadamia spp.</i>	1.0 <sup>d</sup>	65-75
Oilvine, Zanzibar	<i>Telfairia pedata</i>	2.0	35-38
Palm, African oil	<i>Elaeis guineensis</i>		2.2 <sup>c</sup>
Pea, cow	<i>Vigna unguiculata</i>	2.5	
Peanut	<i>Arachis hypogaea</i>	5.0	36-50
Perilla	<i>Perilla frutescens</i>	1.5	49-51, 26-33 <sup>c</sup>
Poppy, opium	<i>Papaver somniferum</i>	0.9	40-50
Rape	<i>Brassica napus</i>	3.0	33-40
Safflower	<i>Carthamus tinctorius</i>	4.5	25-37, 17-25 <sup>c</sup>
Sesame	<i>Sesamun indicum</i>	0.5	50
Soybean	<i>Glycine max</i>	3.1	17-26
Stylo, townsville	<i>Stylosanthes humilis</i>	1.2	
Sunflower	<i>Helianthus annuus</i>	3.7	35-40
Tallow tree	<i>Sapium sebiferum</i>	14.0	55
Velvetbean	<i>Mucuna deeringiana</i>	2.0	
Walnut, black	<i>Juglans nigra</i>	7.5	60
Walnut, Persian	<i>Juglans regia</i>	7.5	60

<sup>a</sup> Nuts. <sup>b</sup> Oil (t/ha). <sup>c</sup> Mechanical extraction. <sup>d</sup> Kernels.

Source: CIGR Handbook of Agricultural Engineering, Vol. 5, 1999

See also lesson "Liquid Biofuels".

# Soybean

## General information



The **soybean** (U.S.) or **soya bean** (UK) (*Glycine max*) is a species of legume native to East Asia.

- Fat-free (defatted) soybean meal is a primary, low-cost, **source of protein** for animal feeds and most prepackaged meals.
- Soybeans can produce at least twice as **much protein per acre as any other major vegetable or grain crop**, 5 to 10 times more protein per acre than land set aside for grazing animals to make milk, and up to 15 times more protein per acre than land set aside for meat production.
- **Cultivation** is successful in climates with **hot summers**, with optimum growing conditions in mean temperatures of 20 to 30 °C; temperatures of below 20 °C and over 40 °C retard growth significantly. They can grow in a **wide range of soils**, with optimum growth in moist alluvial soils with a good organic content.
- The **main producers** of soy are the United States (32%), Brazil (28%) and Argentina (21%).



Item	Data
Cycle	105 to 135 days (86 -162)
Oil content in the seed	20% (18-21)
Percentage of meal (cake)	72-79 %
Average productivity (seed)	2.800 kg/ha (1.800 – 4.000)
Yield in vegetable oil	560 kg/ha

Source: Bioenergia – Brasil & Alemanha. Boletim Técnico 12, UFV 2008

# Sunflower

## General information



The **sunflower** (*Helianthus annus L.*) is native to the **Central Americas**. The evidence thus far is that it was first domesticated in present day Mexico, by at least 2600 BC.

- Sun flowers have a type of phototropic response called **heliotropism** (sun turning); the leaves and flower heads of young sunflowers follow the sun.
- To grow well, sunflowers need full sun. They have a **simple cultivation**, no need for sophisticated equipment and **good adaptation to soil conditions and climate**. They grow best in fertile, moist, well-drained soil with a lot of mulch. In commercial planting, seeds are planted 45 cm (1.5 ft) apart and 2.5 cm (1 in) deep.
- Sunflower oil, extracted from the seeds, is used for cooking, as a carrier oil and to produce margarine and **biodiesel**, as it is cheaper than olive oil. A range of sunflower varieties exist with differing fatty acid compositions; some 'high oleic' types contain a higher level of healthy monounsaturated fats in their oil than even olive oil.



Source: Bioenergia – Brasil & Alemanha. Boletim Técnico 12, UFV 2008

Item	Summer	Period between crops
Cycle	90 to 140 days (65-165)	90 to 140 days (65-165)
Oil content in the seed	42 - 45% (40-47)	42 - 45% (40-47)
Percentage of meal	53-60%	53-60%
Average productivity (seed)	1.800 kg/ha (1.500-2.800)	1.300 kg/ha (1.000 – 1.800)
Yield in meal	990 kg/ha	715 kg/ha
Yield in vegetable oil	774 kg/ha	559 kg/ha

Source: Bioenergia – Brasil & Alemanha. Boletim Técnico 12, UFV 2008

- The production of **castor bean** (*Ricinus communis L*), oilseed species occurs in most **tropical and subtropical areas** of the world. Originated to **Ethiopia** and cultivation has spread worldwide, with more present in developing countries, castor has a planted area of approx. 160000 hectares. But the yields are low up to now.
- In areas with a suitable climate, castor establishes itself easily as an apparently "**native**" **plant** and can often be found on wasteland. However, it can grow well outdoors in cooler climates.
- This oilseed still has **low productivity** due to poor technology and lack of inputs used in agriculture. From castor can be extracted the oil which is the main **industrial product**. As co-product has the **cake**, rich in nitrogen, phosphorus and potassium used in the recovery of land frayed. The **oil**, obtained from the castor seed, is the most noble and important (**extrem high viscosity!**) The application of oil is done in several segments of the **chemical industry** such as **cosmetics, lubricants** for engines of high rotation, the diesel engine fuel and hydraulic fluid in aircraft.
- The **toxicity** of raw castor beans due to the presence of **Ricin** is well-known. Although the lethal dose in adults is considered to be 4 to 8 seeds, reports of actual poisoning are relatively rare. According to the 2007 edition of the Guinness Book of World Records, this plant is the **most poisonous in the world**.

# Castor bean

## Technological data



Item	Data
Cycle	150 to 250 days
Oil content in the drop (seeds)	47 to 48% (45-50)
Percentage of meal	50 – 55 %
Average productivity (drop)	1.000 kg/ha (700 – 2.000)
Yield in vegetable oil	470 kg/ha



### Problems:

- long harvest period
- mainly manual labor

- The Jatropha (*Jatropha curcas L.*), also called Purgier nut, of the family Euphorbiaceae is native to **Central America** and is a small tree of 3 to 5 m in height.
- Cultivation is uncomplicated. *Jatropha curcas* grows in tropical and subtropical regions. The plant can grow in wastelands and on **almost any terrain**, even on gravelly, sandy and saline soils. It is a plant very **resistant to drought** and **suffering little** attack of **pests and diseases**, which makes it suitable for many different regions.
- While Jatropha starts yielding from 9–12 months time, the best yields are obtained only after 2–3 years time.
- The fruits of the Jatropha have dimensions similar to a golf ball. And **the bark** of pine nuts may be used as **vegetable oil** and serve as a component of the paper. And beyond the use in the form of oil, is also used in manufacturing of paints and varnishes.
- The Jatropha has advantages as: Ability to grow and survive in places of **low fertility**; Cake of **great value** as fertilizer and **organic fertilizer**, and **Rapid growth**.
- **The seeds are also a source of the highly poisonous toxalbumin Curcin. (similar to Ricin in castor beans).**

Source: Bioenergia – Brasil & Alemanha. Boletim Técnico 12, UFV 2008

# Jatropha

## Technological data



Item	Data
Cycle	30 years
Oil content in fruit	25-44%
Protein content in seed	35-40%
Productivity	5.000 kg/ha (400.000)
Oil yield	2.000 kg/ha (1.500-5.000) ?



Source: bosquesenergeticos.com



Source: Grass 2008

### Fertilization:

1 ton of seed needs  
46 kg N + 21 kg P + 7 kg K  
(Grass, Hohenheim 2008)

### Problems:

- only few experiences
- different time to mature?
- manual labor

# Oil palm

## General information



The **oil palms** (*Elaeis*) comprise two species of the Arecaceae, or palm family. The African Oil Palm *Elaeis guineensis* is native to **West Africa**, while the American Oil Palm *Elaeis oleifera* is native to tropical **Central and South America**.

Mature trees are single-stemmed, and grow to 20 m tall.

- The palm fruit takes five to six months to mature from pollination to maturity. The palm fruit is reddish and grows in large **bunches** (40-50 kg) containing **800-4000 fruits**. Each fruit is made up of an oily, fleshy outer layer (**pericarp**), with a single seed (**palm kernel**). The fruits are perishable and have to be processed immediately (hot water).
- Oil is extracted from both the **pulp** of the fruit (palm oil, an edible oil) and the **kernel** (palm kernel oil, used in foods and for soap manufacture). For every **100 kilograms of fruit bunches**, typically **22 kilograms of palm oil** and **1.6 kilograms of palm kernel oil** can be extracted.
- Since 2007, **Indonesia** emerged the world's largest producer of palm oil (approx. 50% of world production).



Source: barnhouse.de



Source: umweltdialog.de

[http://en.wikipedia.org/wiki/Oil\\_palm](http://en.wikipedia.org/wiki/Oil_palm)

# Oil palm

## Technological data



Item	Data
Cycle	25 years (max. 200)
Oil content of the total bunch	26%
Oil content of the fruits	40-50% (pericarp); 48-52% (kernel)
Average percentage of meal	22%
Average productivity (fruits)	10000-15000 kg/ha
Oil productivity	3000 kg/ha (pericarp) + 250 kg/ha (kernel)
Total yield in vegetable oil	4.000 kg/ha (3.000 – 7.000)



# Thank you

[gogreenbelize@gmail.com](mailto:gogreenbelize@gmail.com)

+501.622.0980

Valley of Peace  
P.O. Box 154  
San Ignacio  
Belize  
Central America



**go green ltd.**

Valley of Peace  
P.O.Box 154, San Ignacio  
Belize, Central America  
+501.622.0980  
[Gogreenbelize@gmail.com](mailto:Gogreenbelize@gmail.com)  
[www.gogreenandsolar.com](http://www.gogreenandsolar.com)